Tuesday, 12/08/2008 1:01:20 PM Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 41177

Estimate Number P.O. Number

: 10071

: 12/08/2008

This Issue : NC Prsht Rev.

First Issue

Previous Run

: // : 39563

Type

S.O. No. :

: PURCHASED PARTS

Part Number

Drawing Name

: D30153

Drawing Number

: D3015 REV. B

: LOCKNUT

Project Number

: N/A

Drawing Revision Material

; B

Due Date

: 15/08/2008

Qty:

200 Um:

Each

Written By

Checked & Approved By

Comment

01.06.28 New Issue SM

Additional Product



Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

PURCHASING



Comment: PURCHASING

PG

Issue P/O: <u>0933</u>

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

2.0 PFSLNNC516S1 CLO8/08/13



Lock Nut



Comment: Qty.:

1.0000 Each(s)/Unit Total: 200.0000 Each(s)



3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage

Ensure Material Release Note is attached



4.0

QC6

Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1





PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stoo Location:



Page_1

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES		<u>-</u>			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Dord No.		DAD# 5 14.0-4		N 50.5	L		

Part No:	_PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:	
			QA: N/C C	losed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)													
DATE ST		Description of NC		Corrective Action Section B		Verification	Approval	Ammanal							
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector							

NOTE: Date & initial all entries

Date:

Tuesday, 12/08/2008 1:01:20 PM

User: "

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 41177

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE

MF 08-08-19

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANG	SES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #: Fault Category:	NCR: Yes	No DQA	۸:	Date:	

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)													
DATE STEP		Description of NC		Corrective Action Section B	Verification	Annewal	Annroyal									
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector								
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NOTE: Date & initial all entries

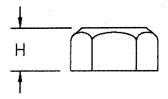




DESIG	N A DRA	WN BY		AEROSPACE (ESBURY, ONTARIO, CANAL		
CHECH		ROVED DR	AWING NO.		R	EV. B
-	74	# D	3015		SHEET 1	OF 1
DATE	· · · · · · · · · · · · · · · · · · ·	π	TLE .			SCALE
03.0	07.15	<u> </u>	OCKNUT			NTS
Α	0	1.05.03	NEW ISSUE			
В	0	3.07.15	ADD D3015-	7		

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



l	PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
l			H	
ľ	D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
	D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
1	D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
ſ	D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1
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00	AND PER LANGUET	RE PAI RE BY	R CEIVED													MC	INTANT TO	OTAL TOTAL	41.23 AMOUNT		FORU, 7919

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